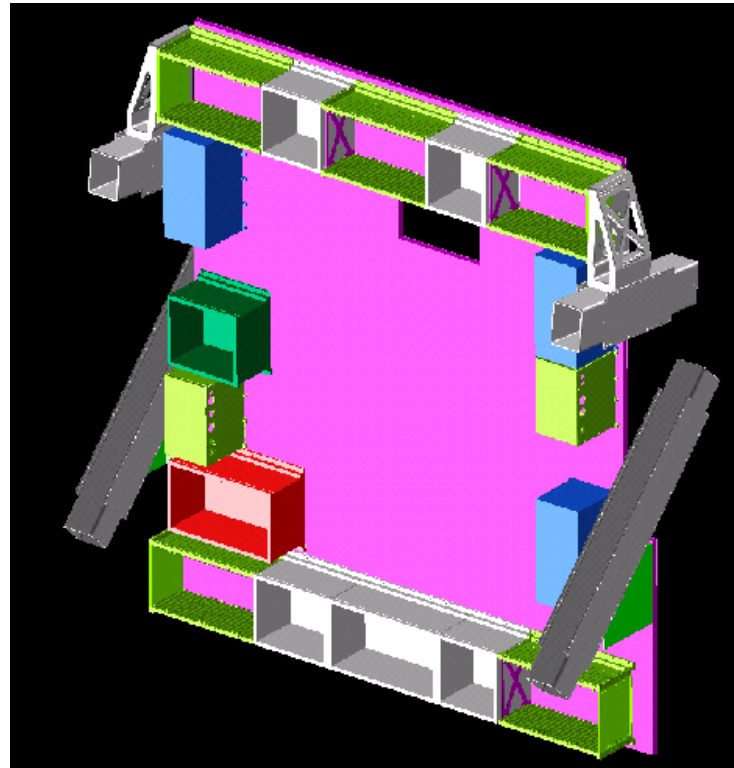


RAM RADIATOR STATUS

Massimiliano Olivier

RAM radiator: “squared” crates layout (no more gemini)



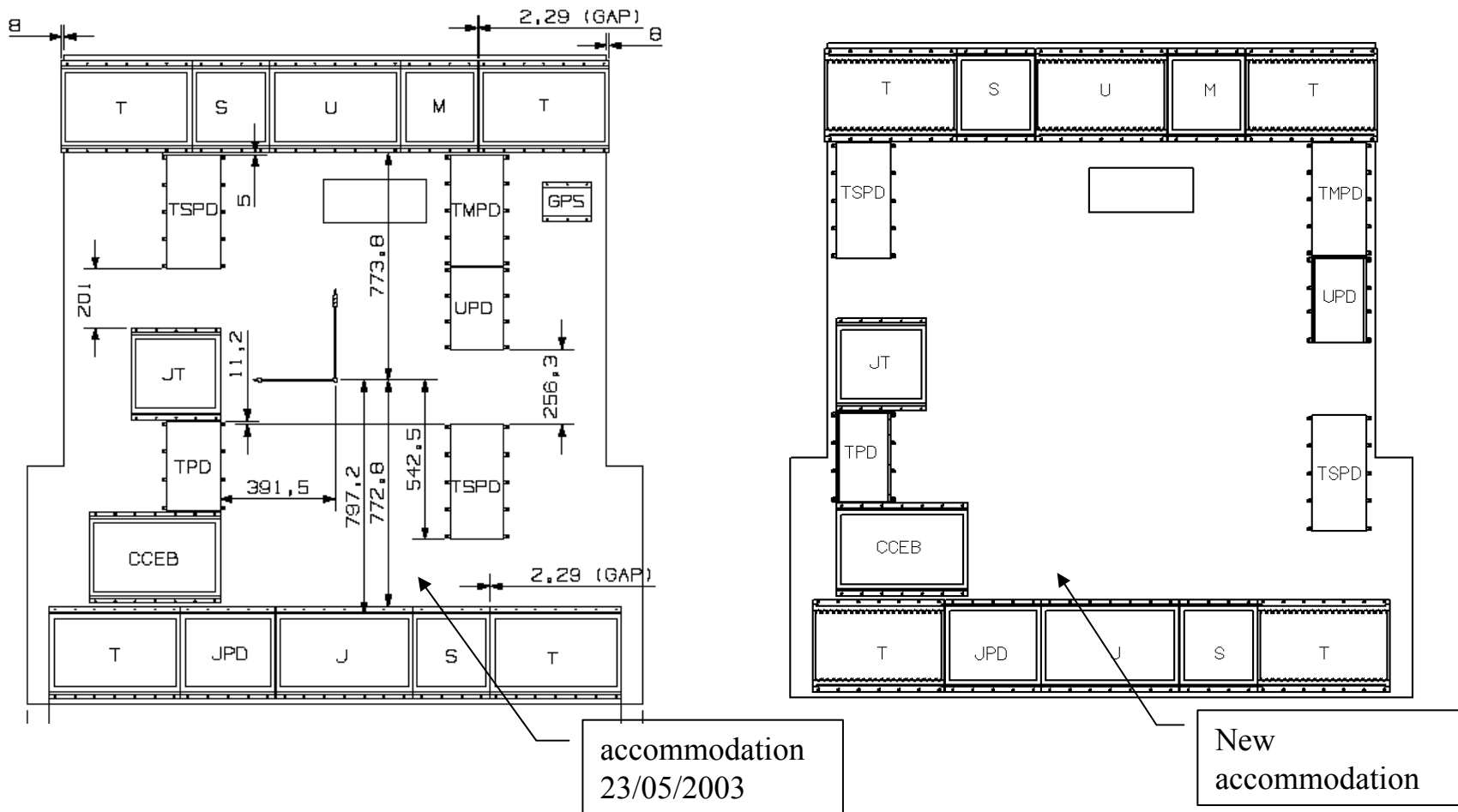
Introduction

- A different layout than the standard “GEMINI” for the RAM radiator has been considered, moving columns of XPD outwards
 - On WAKE the Gemini configuration is the only possible, due to CAB and TRDGB
- Foreseen advantages:
 - Reduced length of the mid brackets =less weight
 - Structure (column) closer to the constraints (USS)
 - “Framed” RAM radiator, with the frame constrained to the USS, is stiffer

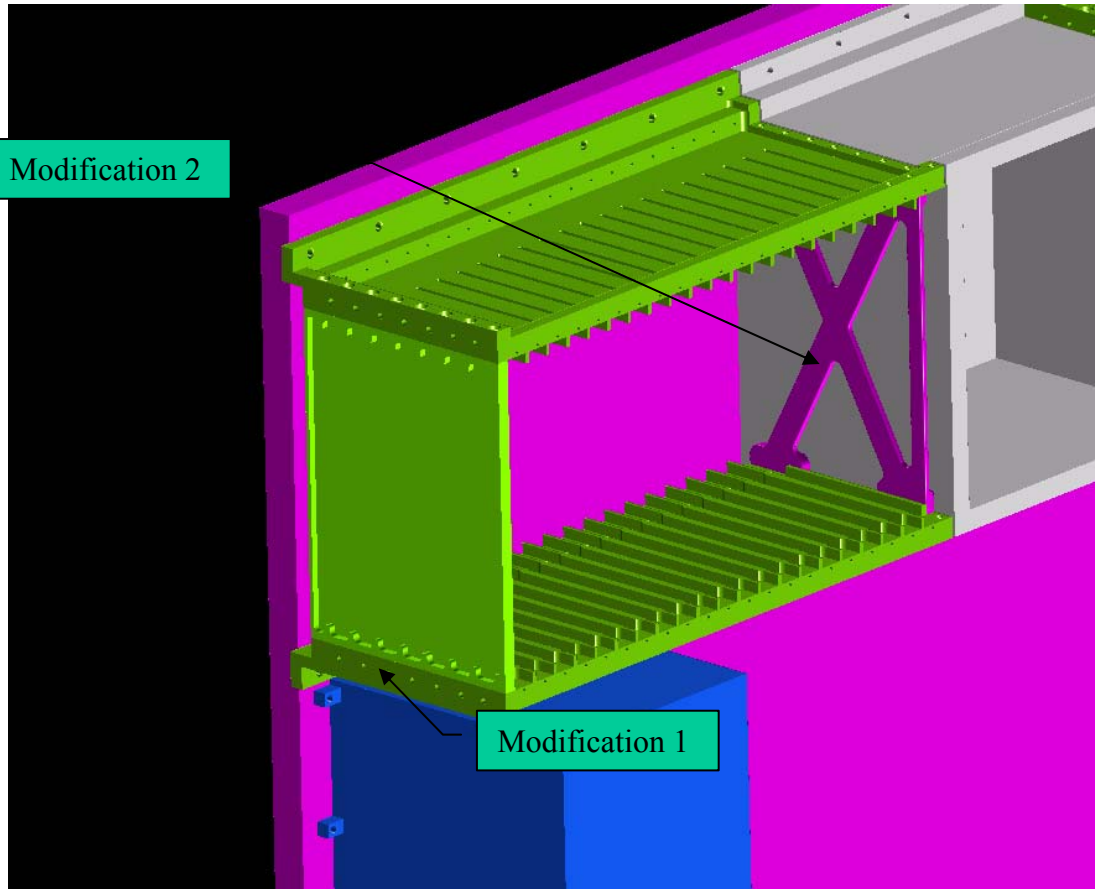
AMS 02 – Thermal Control System Design



Comparison between
the new accommodation of RAM radiator and the accommodation 23/05/2003

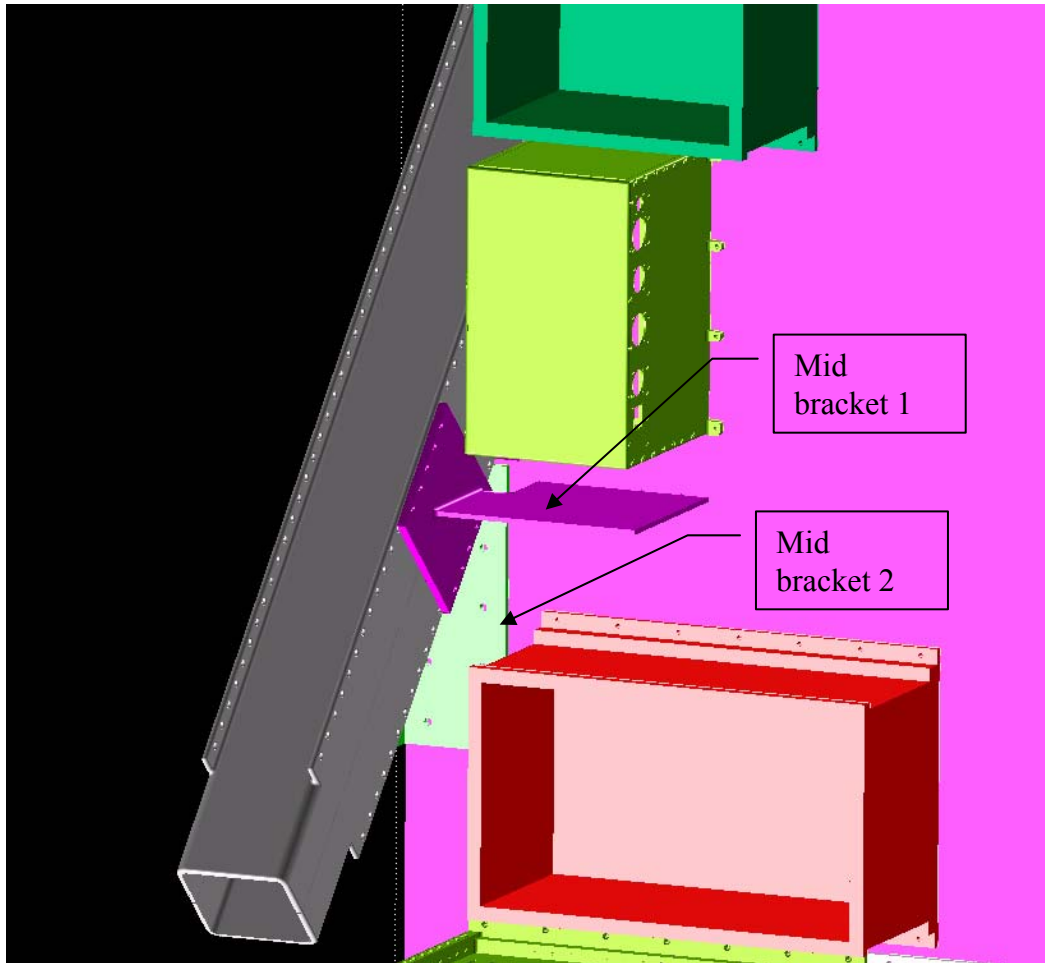


New accommodation, Design changes 1



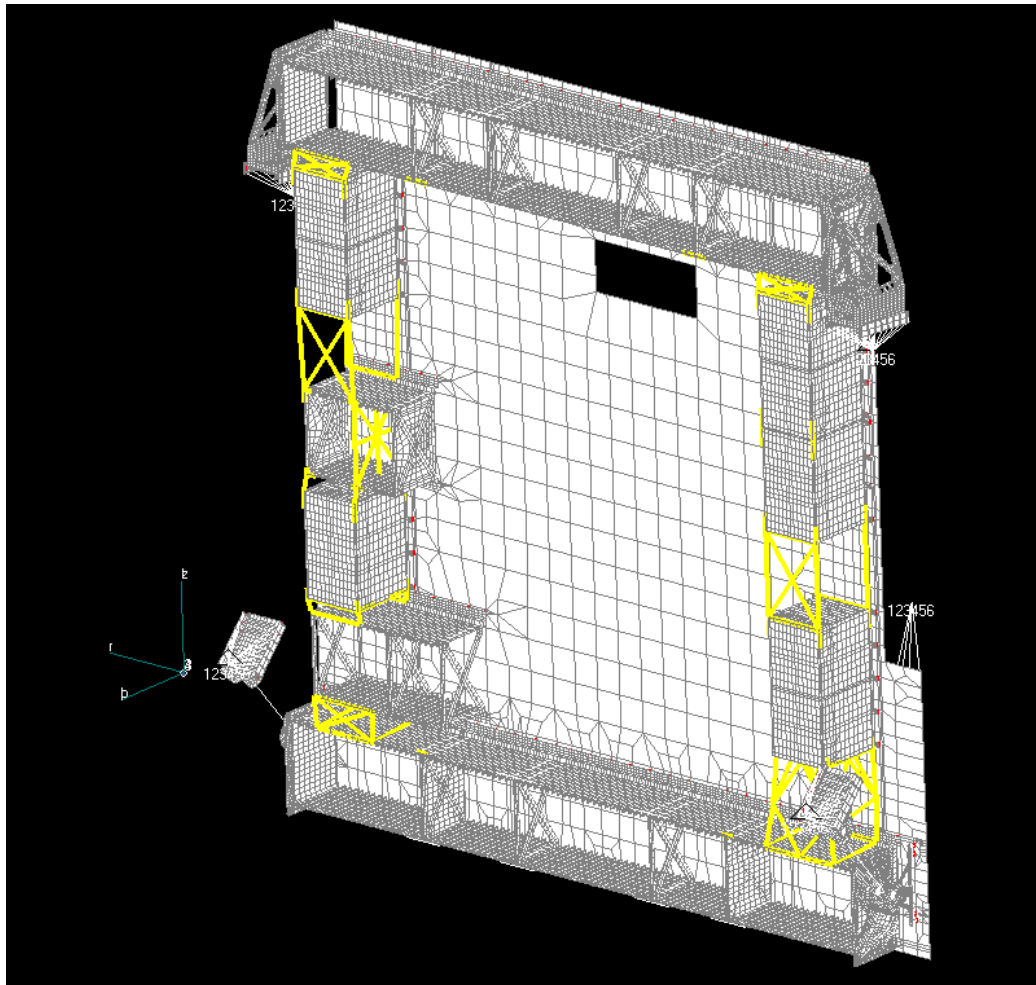
- T-CRATES have been modified

New accommodation, Design changes 2



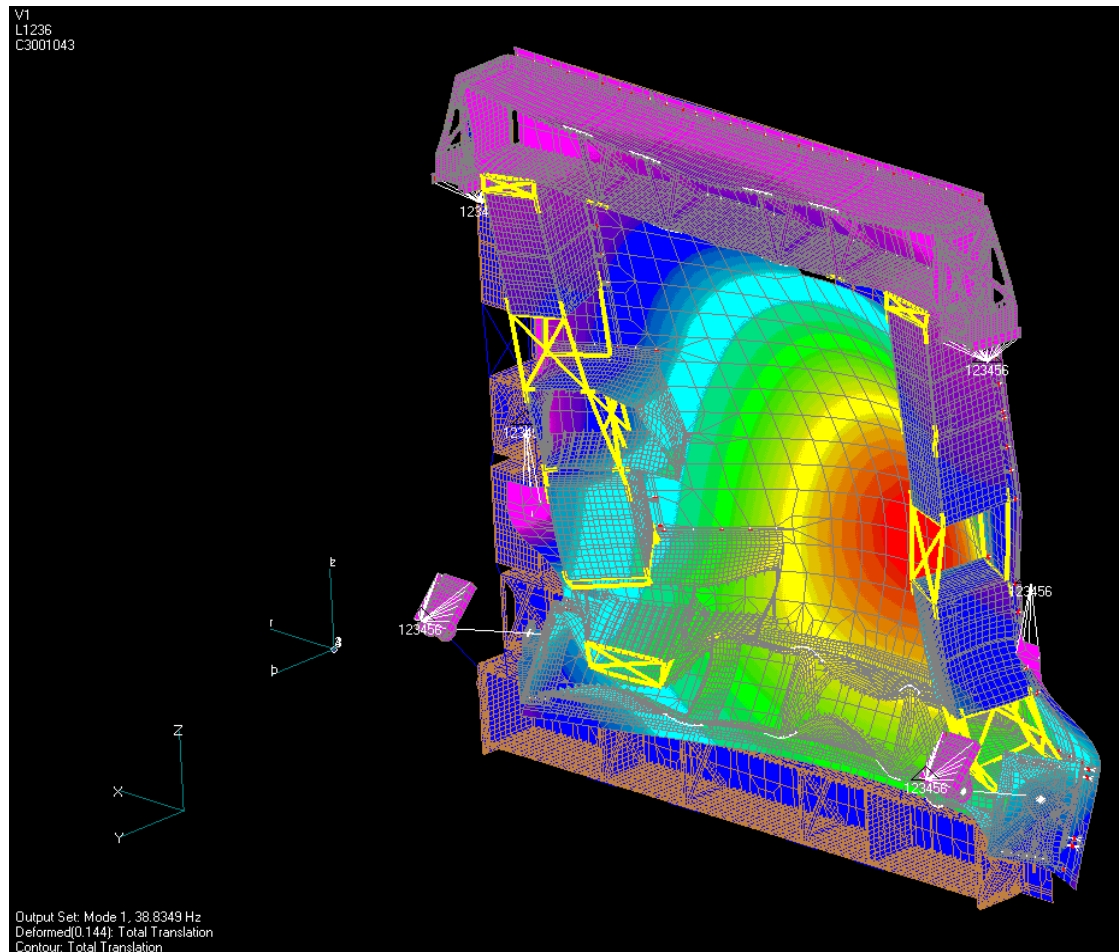
- Mid brackets have been designed (draft solution)

New accommodation - FE model modifications



- Brackets (UPPER,MID AND LOWER) haven't been updated
- XPD position has been changed
- Boxes masses haven't been updated

New accommodation - Modal analysis results



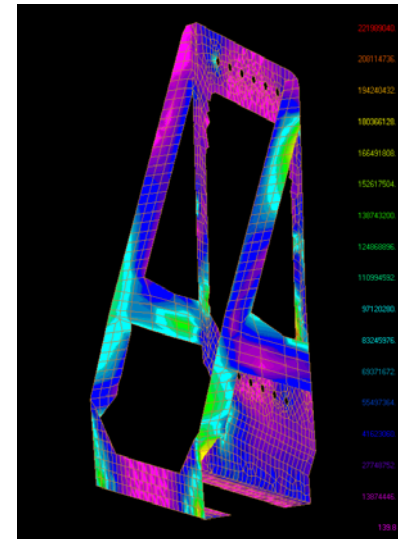
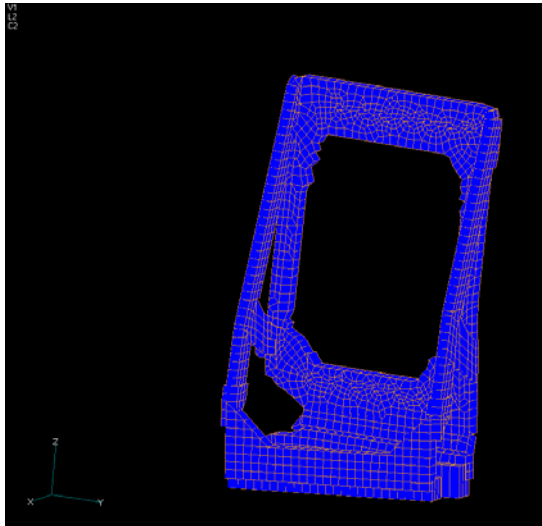
- A new run has been performed with draft version of the mid brackets: the first frequency is 38.83 Hz
- COMPARED TO about 31 Hz before

RAM RADIATOR

BRACKETS DESIGN

UPPER BRACKET

- ALREADY REPORTED in WAKE RADIATOR
- Option UB 20 chosen as baseline
- Load Case 2050 used for dimensioning



Lower Bracket (also called rod) detailed design

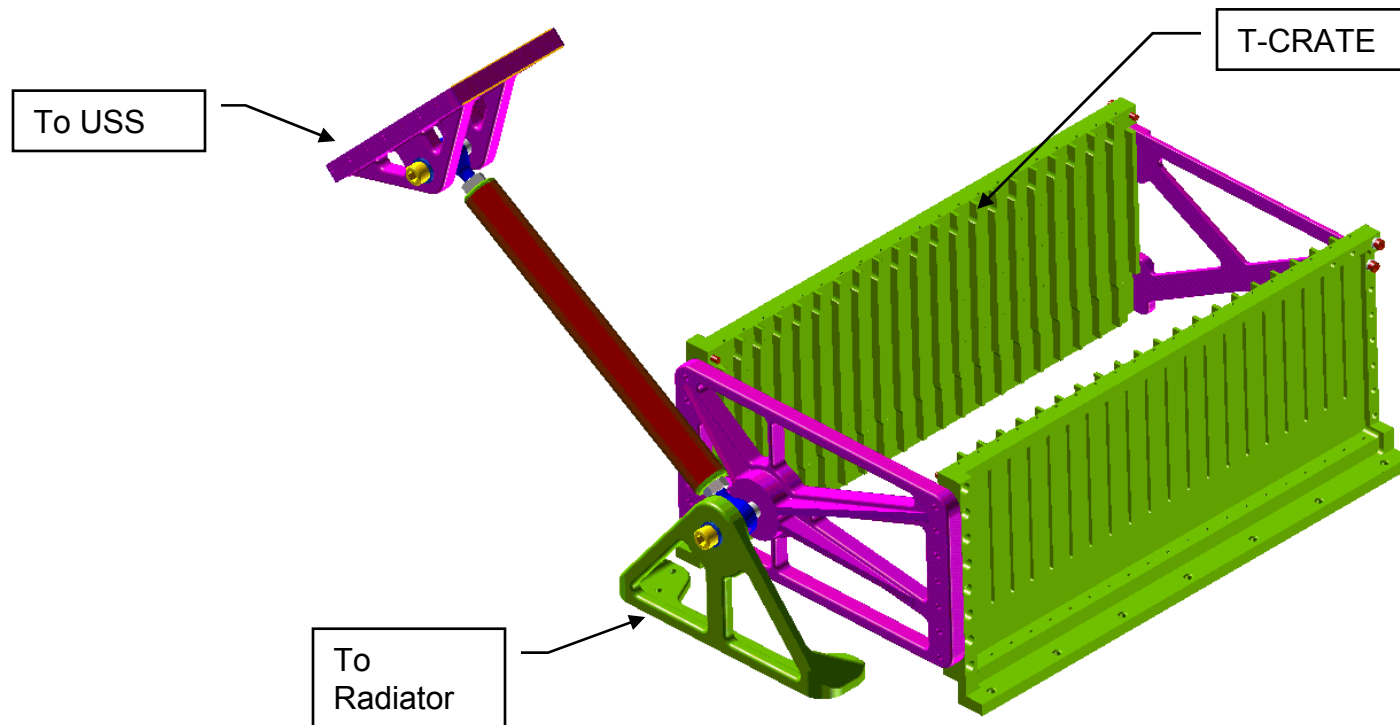
- Optimization proceeded in parallel to WAKE radiator
 - this solution wasn't implemented on WAKE

AMS 02 –Thermal Control System Design



CAD DESIGN

LOWER BRACKET



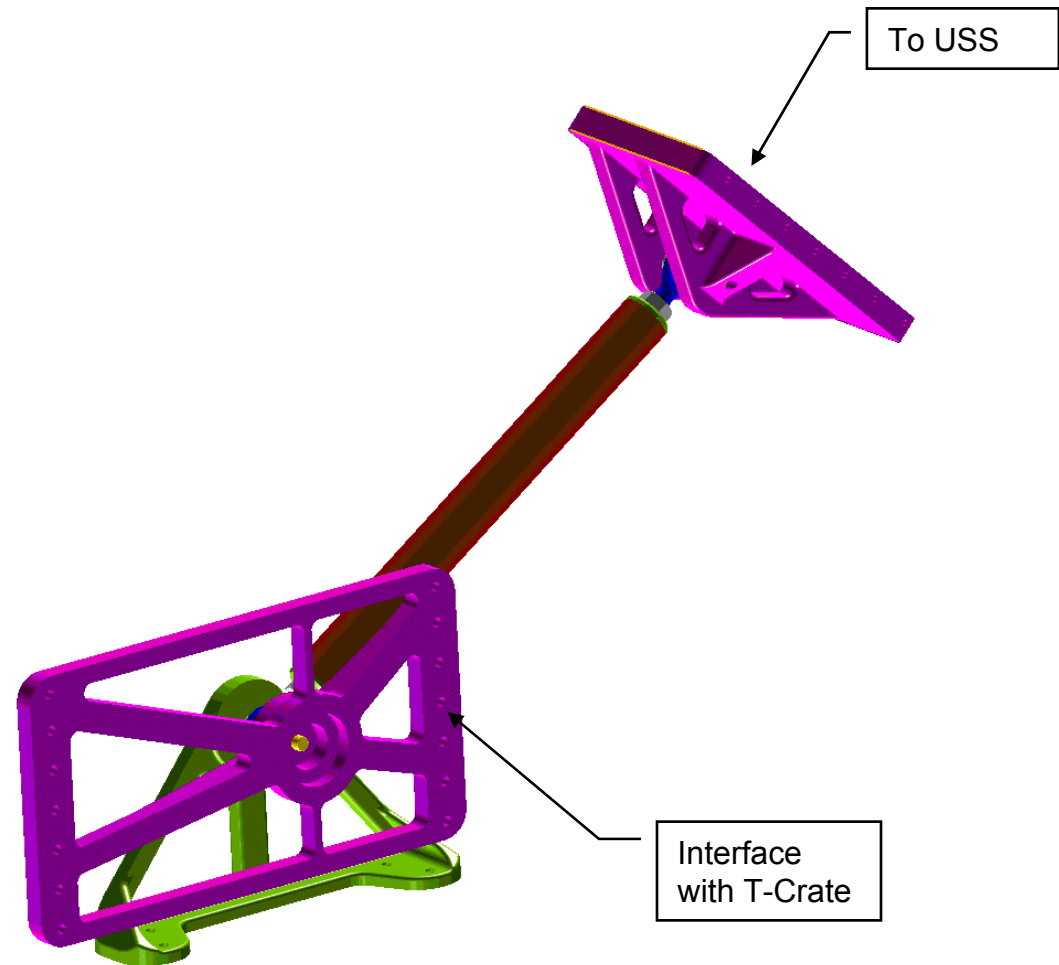
AMS 02 – Thermal Control System Design



CAD DESIGN

LOWER BRACKET

From T-crate point of view



AMS 02 –Thermal Control System Design

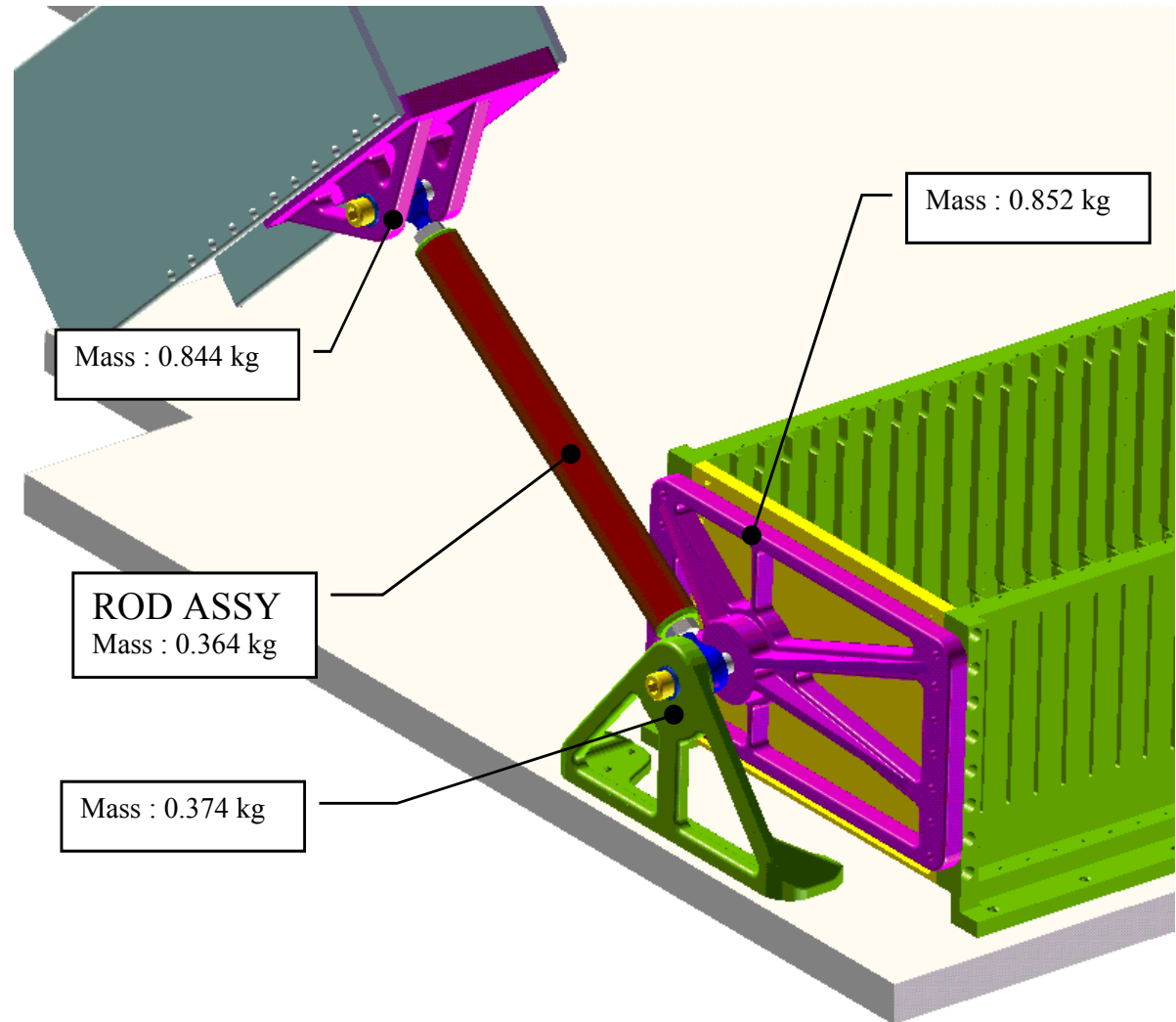


CAD DESIGN

LOWER BRACKET

Mass of the parts

TOTAL MASS : 2,84 kg



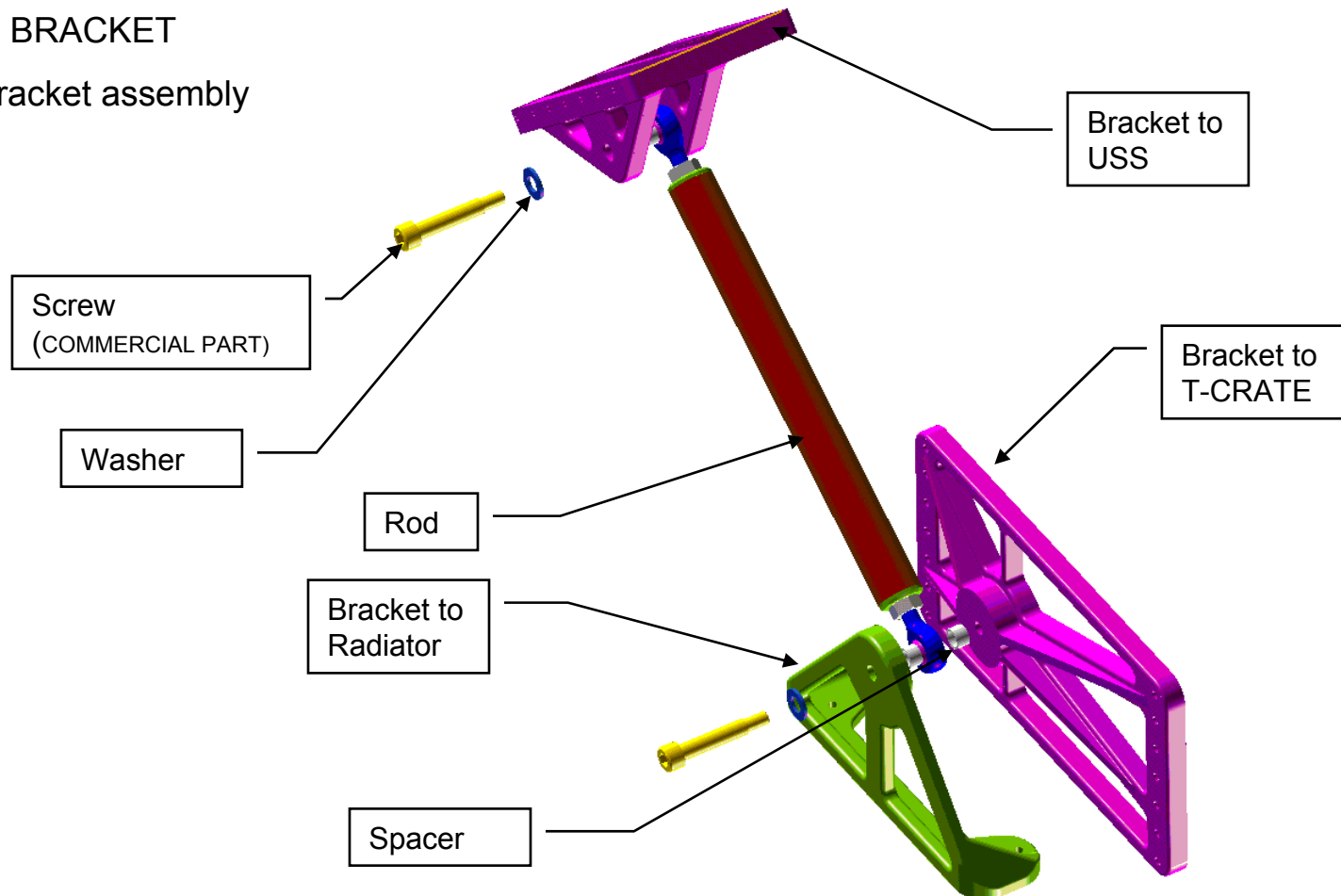
AMS 02 –Thermal Control System Design



CAD DESIGN

LOWER BRACKET

Lower bracket assembly



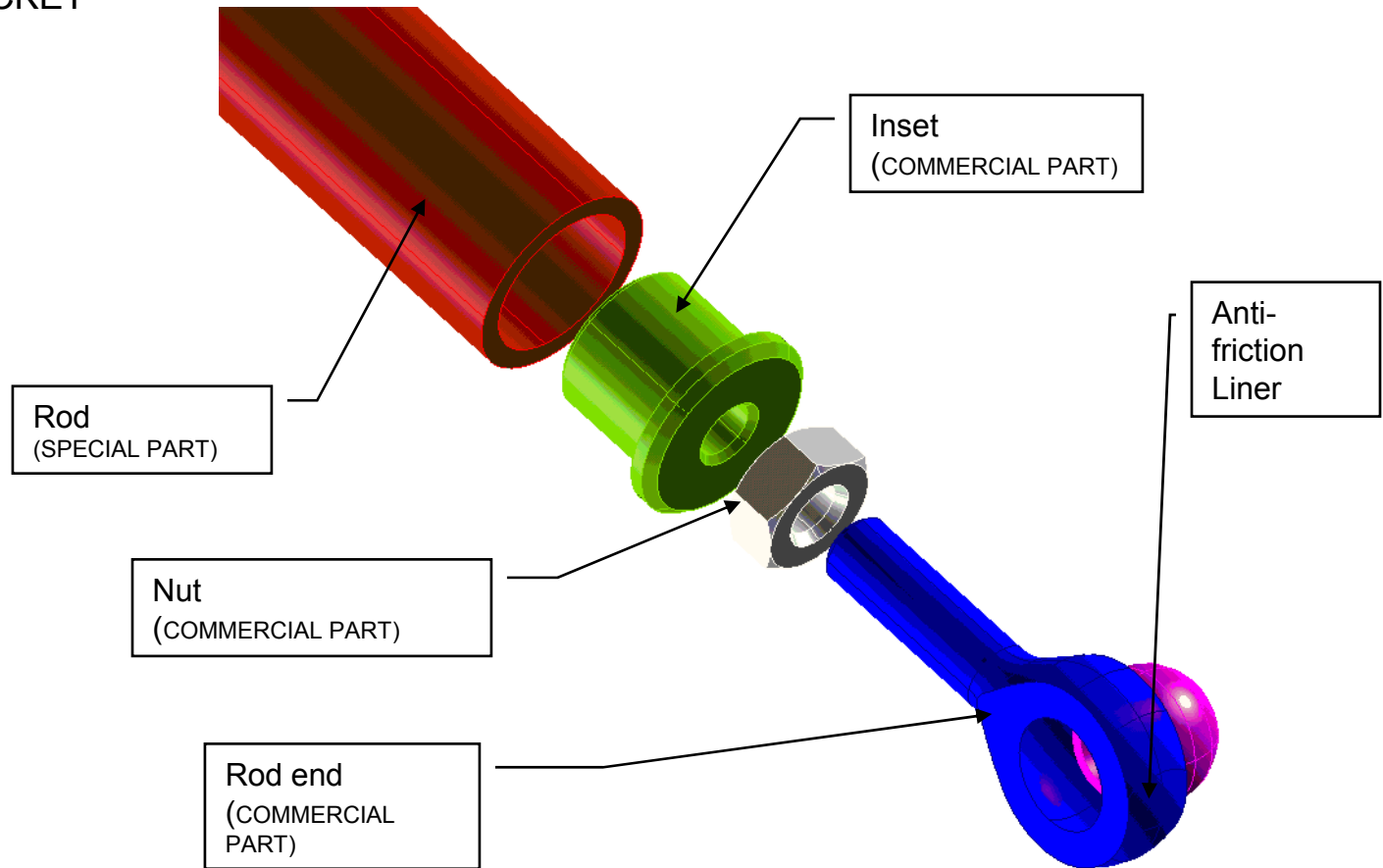
AMS 02 –Thermal Control System Design



CAD DESIGN

LOWER BRACKET

Rod assembly



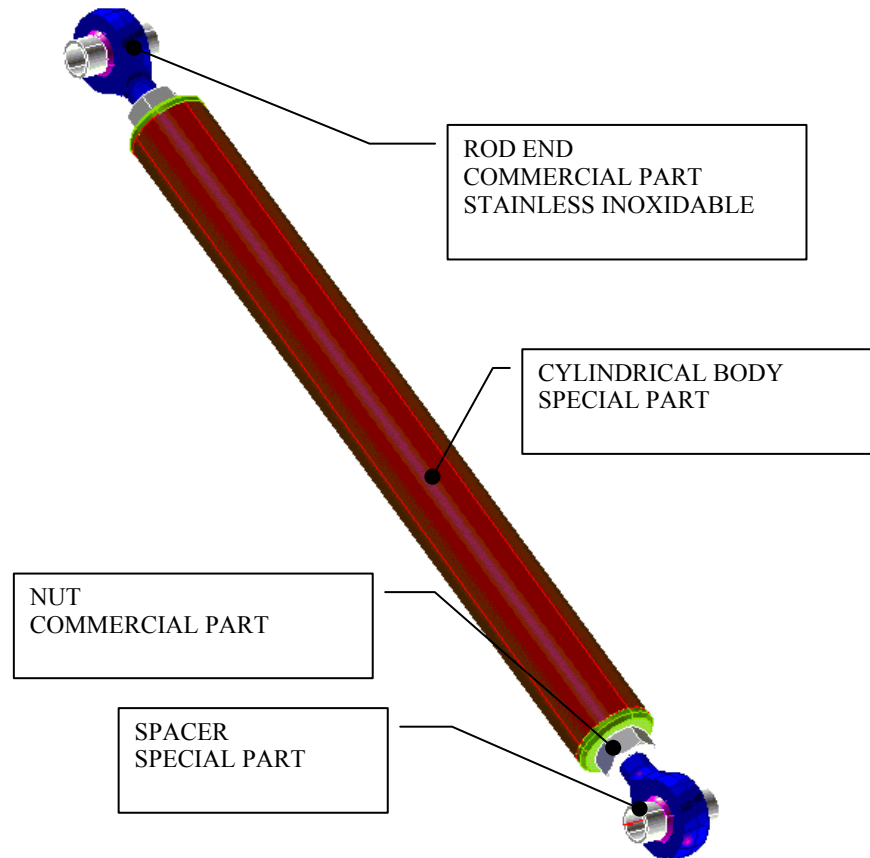
AMS 02 –Thermal Control System Design



CAD DESIGN

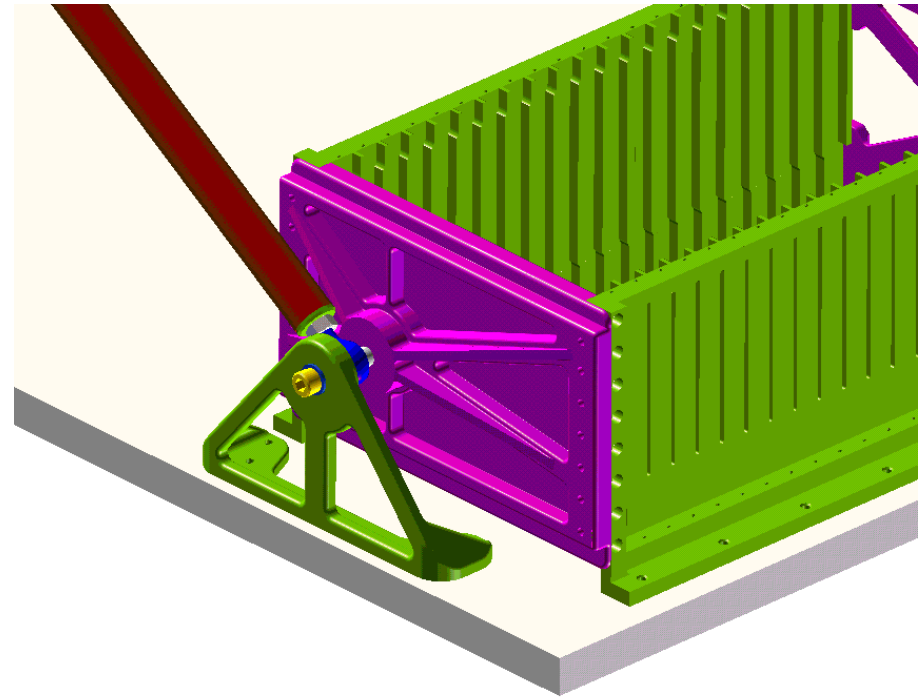
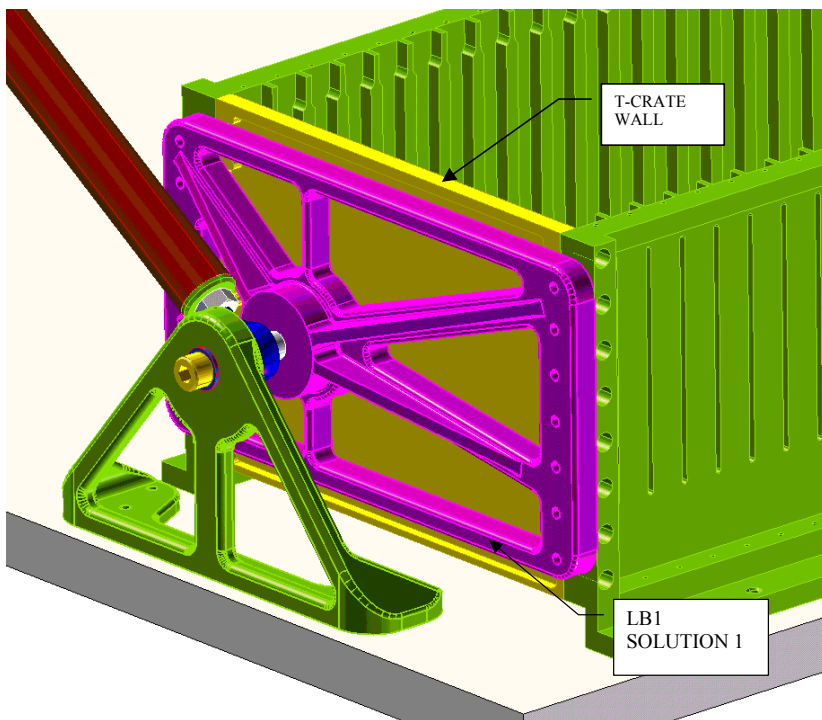
LOWER BRACKET

Rod assembly

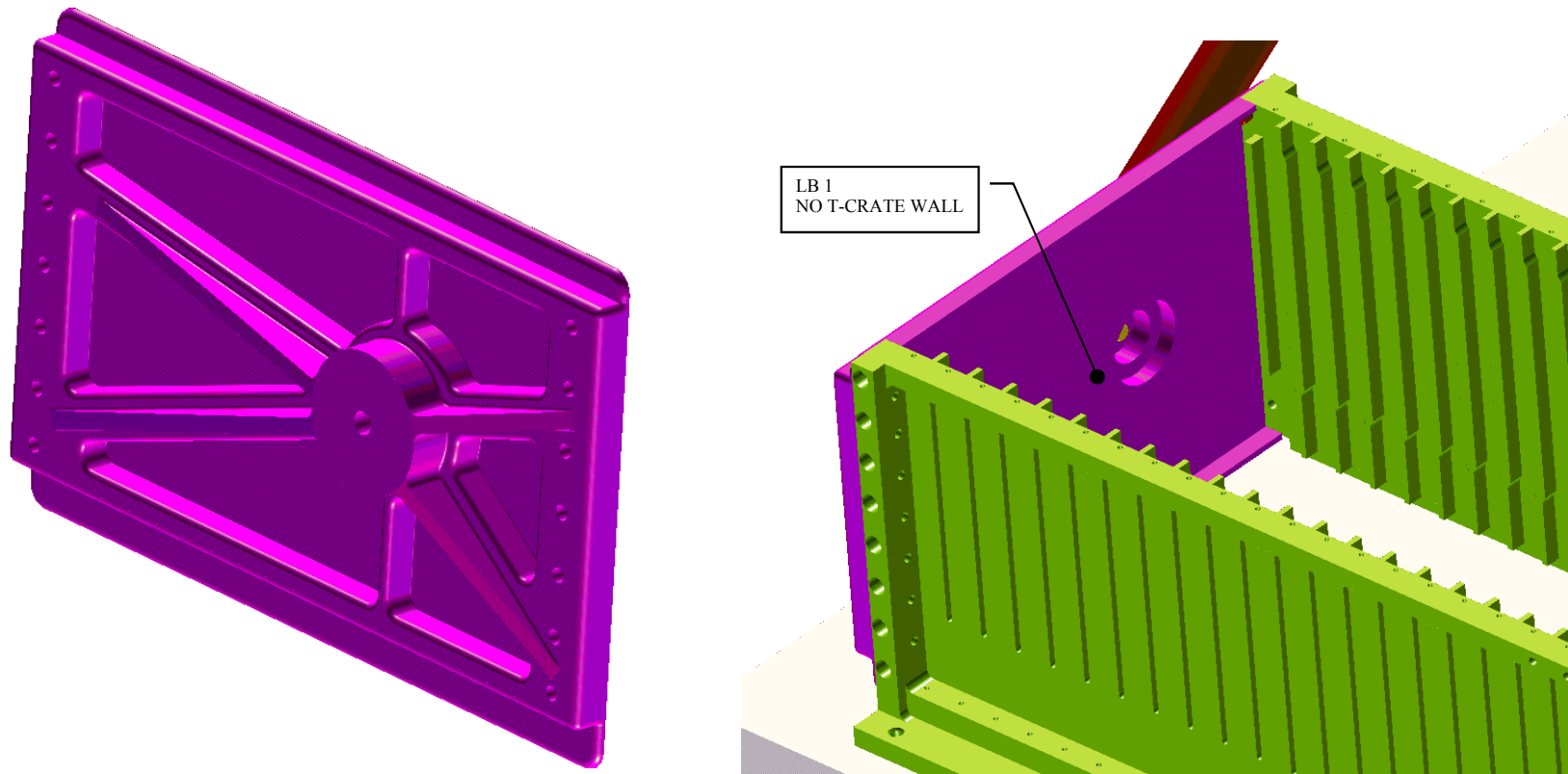


LOWER BRACKET OPTION 2

Removal of crate end wall



Saving ~230 g

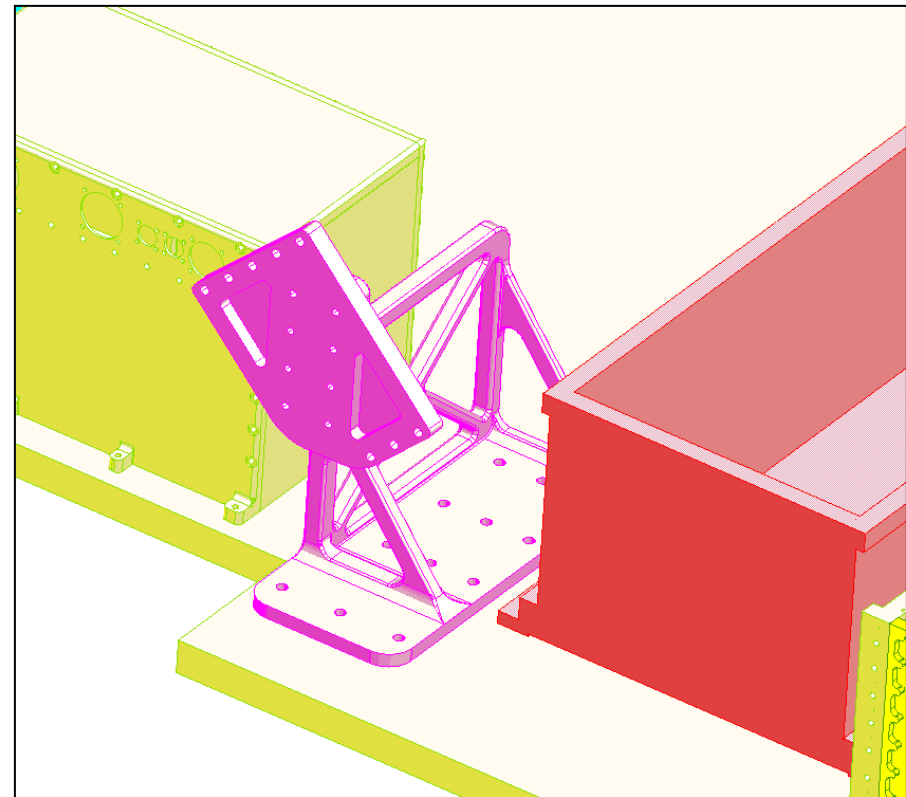
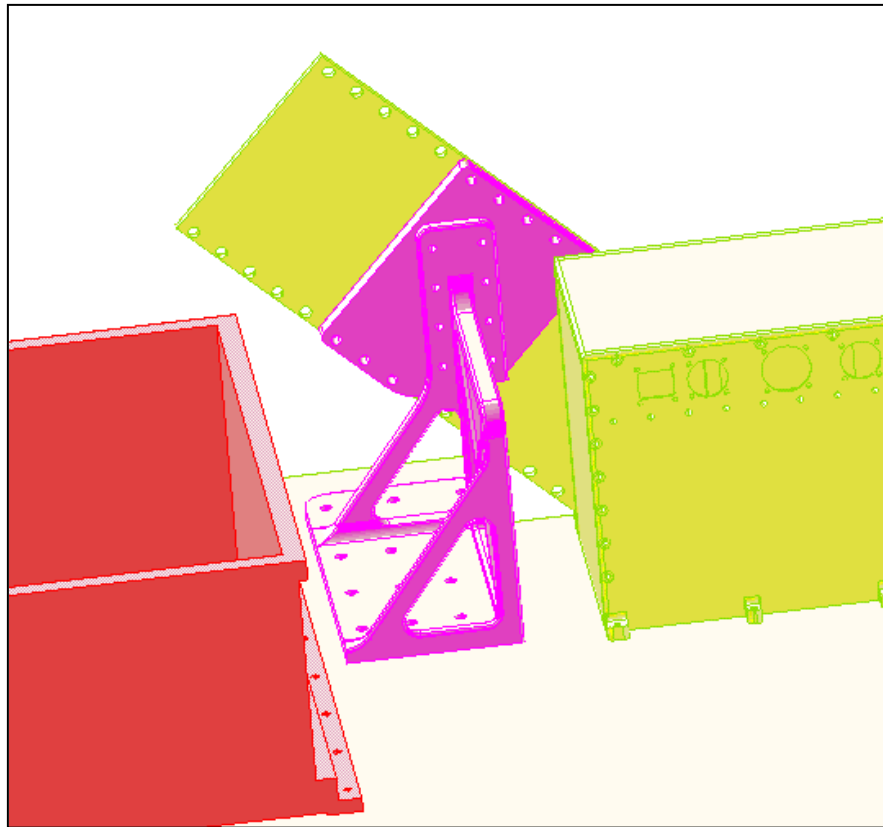


Lower rod

- Final mass < 3 Kg
- The final choice of the lower fixation (rod vs. plate) will depend on system level considerations about
 - frequency
 - loads exchanged with the USS
 - Overall load path stresses in other parts

MID BRACKET for RAM radiator

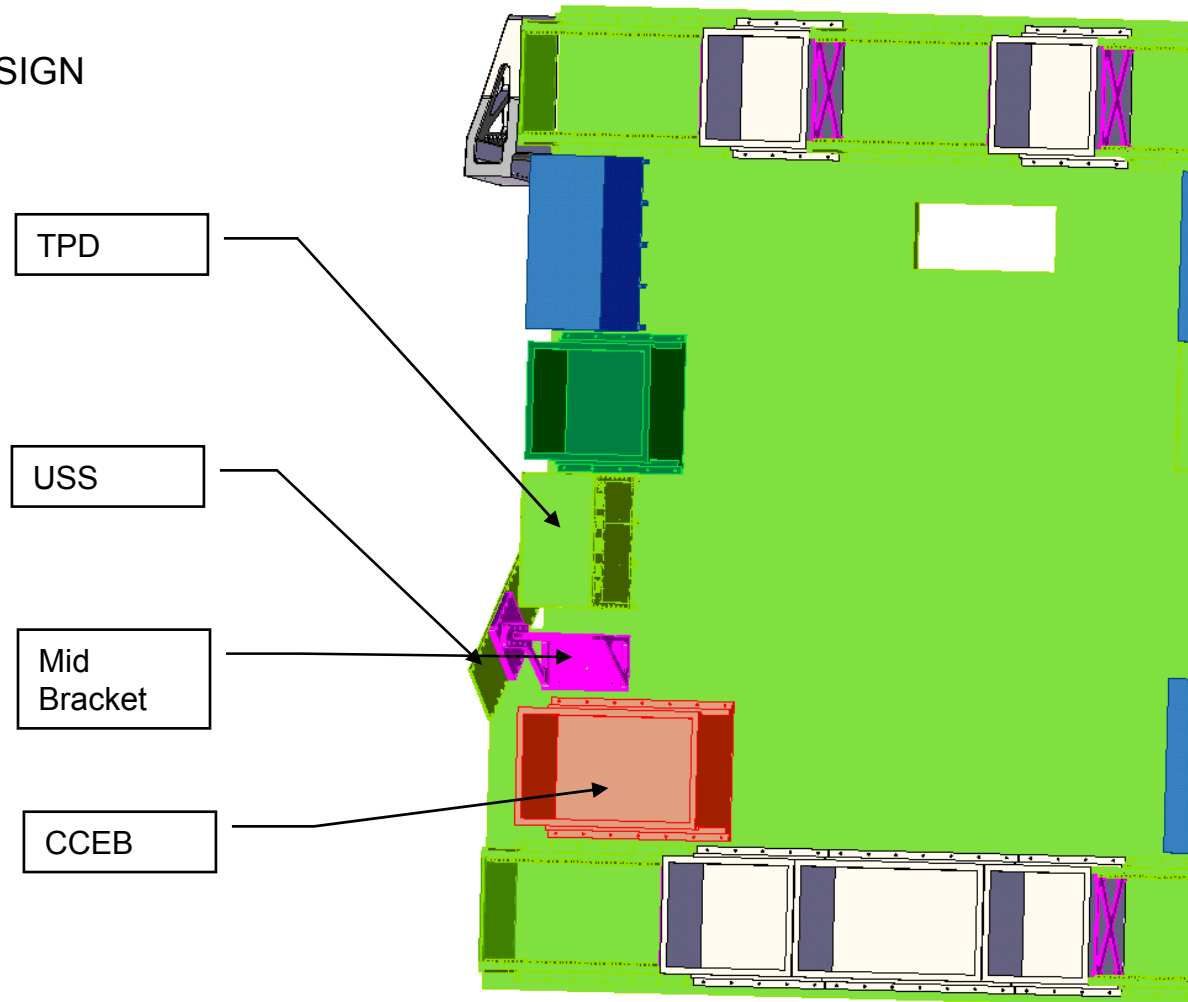
RAM radiator MID BRACKET



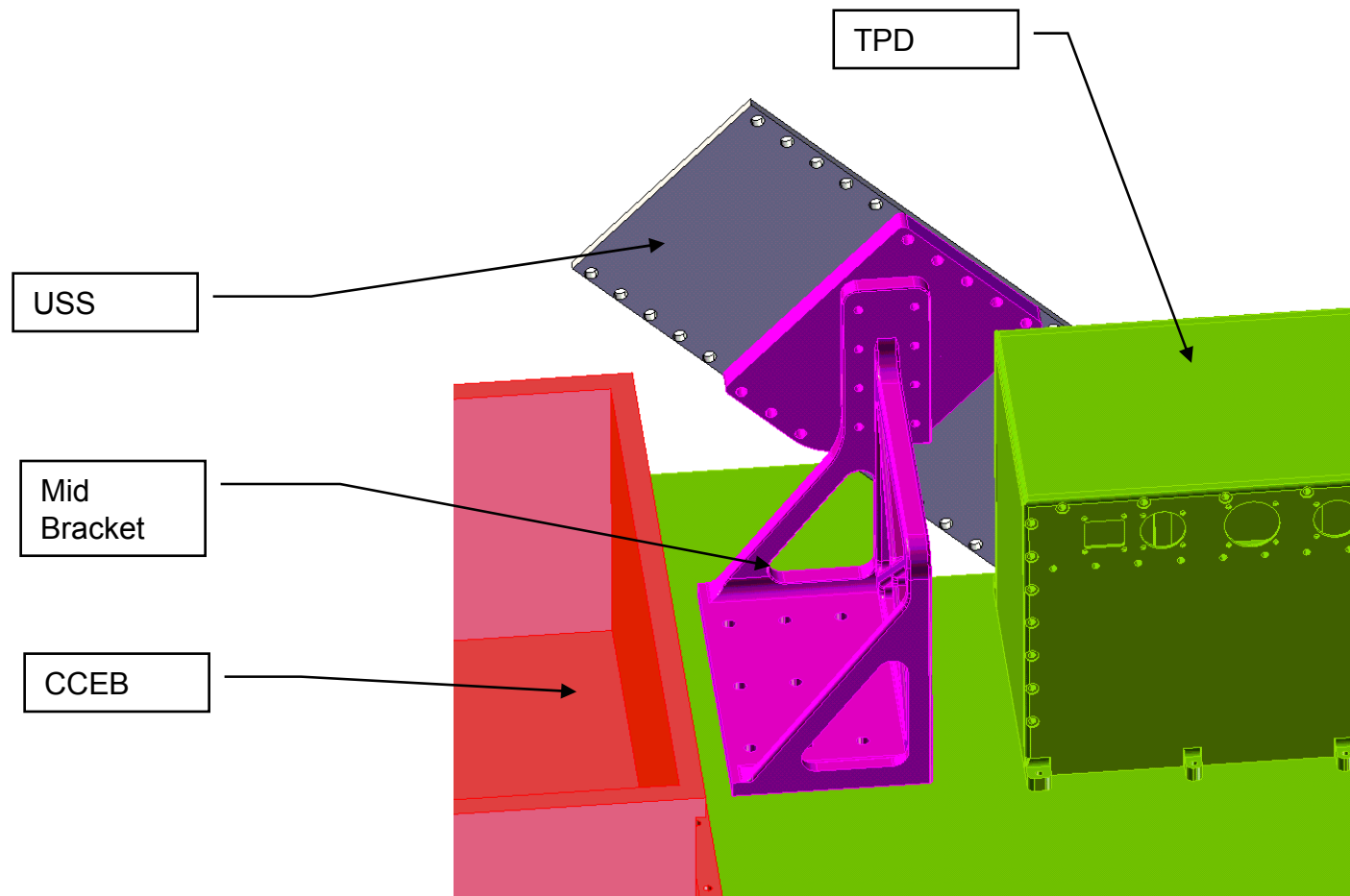
AMS 02 –Thermal Control System Design



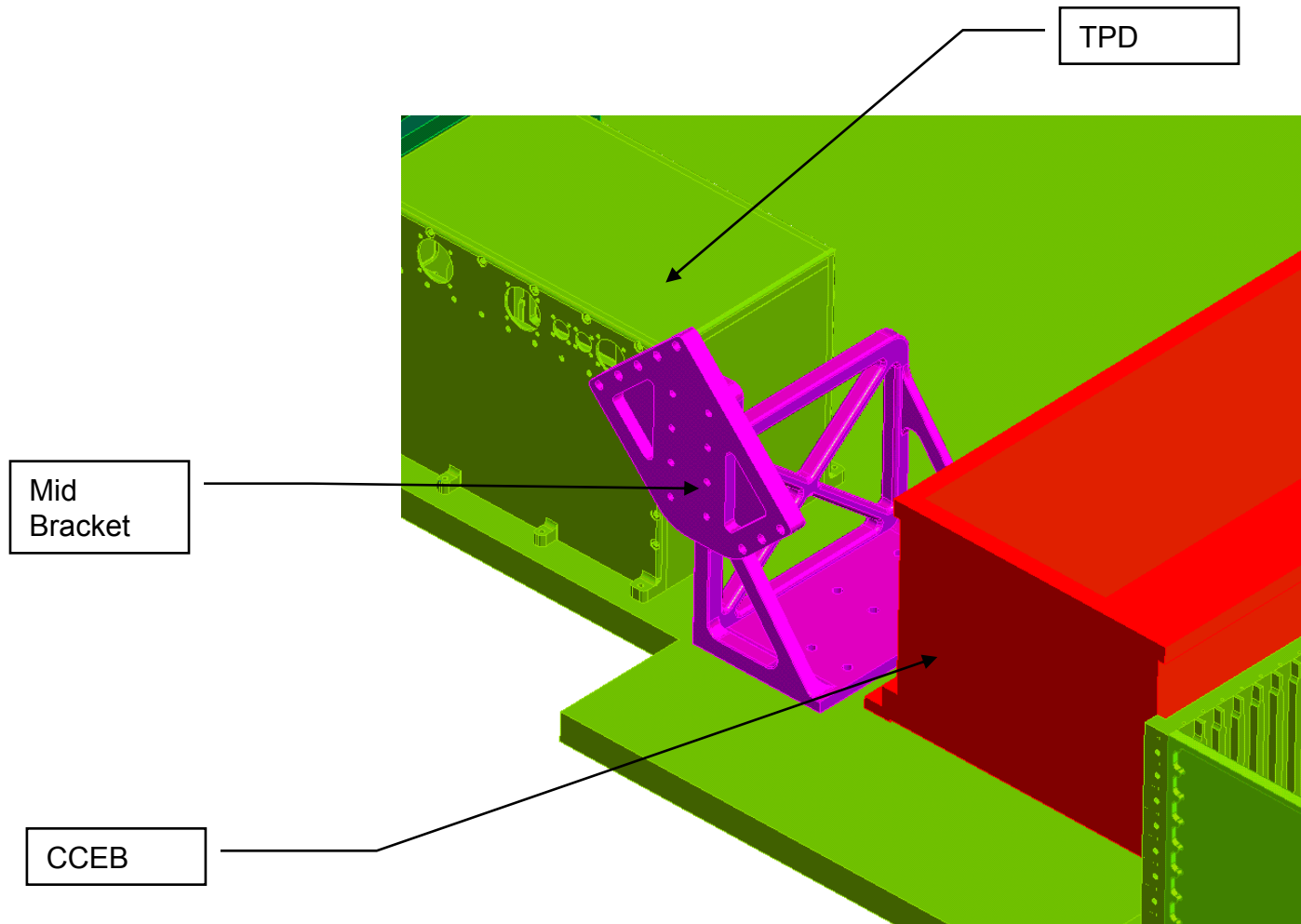
MID BRACKET MECHANICAL DESIGN



“Short” mid bracket design



AMS 02 – Thermal Control System Design



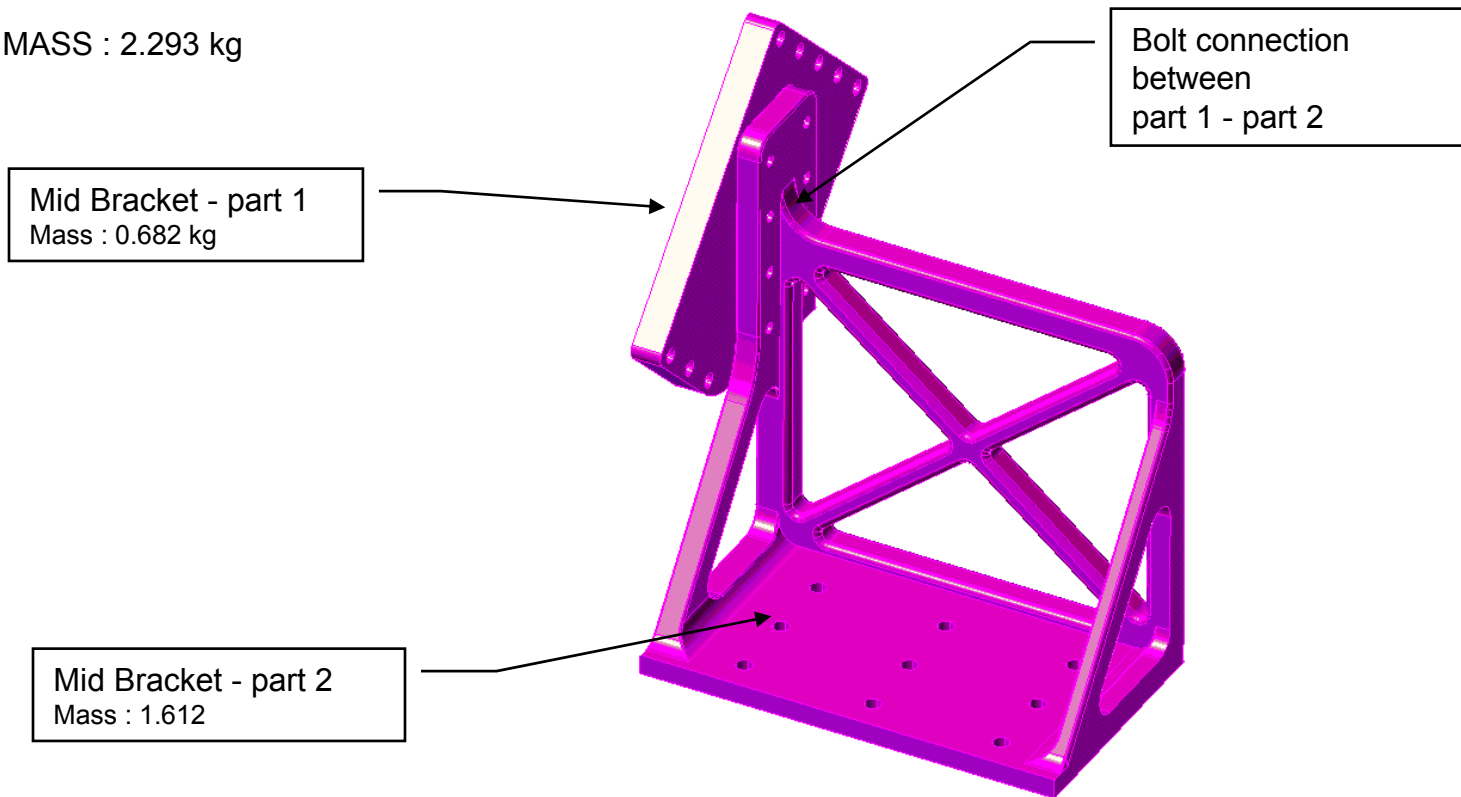
AMS 02 –Thermal Control System Design



CAD DESIGN

MID BRACKET

TOTAL MASS : 2.293 kg



Model Configuration

- Upper Bracket UB20
- “Short” Mid bracket
- Light rod
- No gemini structure

RESULTS

calculated for 128 load cases

Results summary

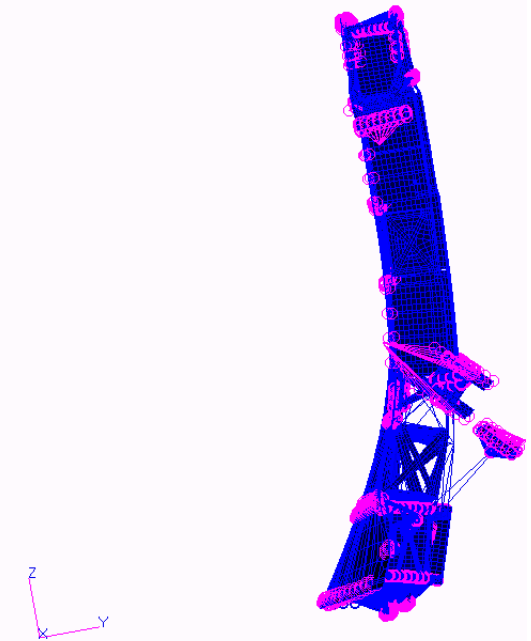
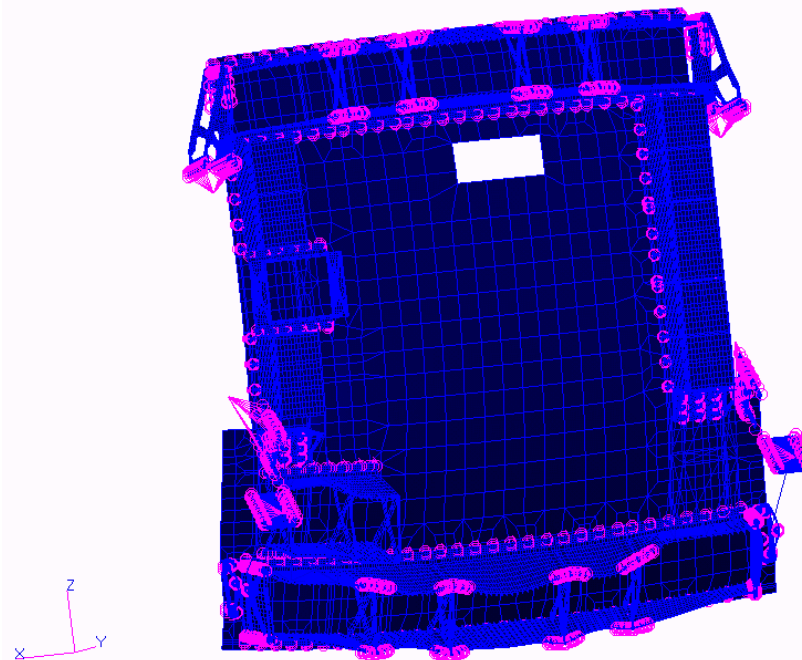
- Stresses (calculated with 128 load cases) are too high in
 - crates
 - XPD
 - top bracket
 - mid brackets
 - intercrate links
- Forces are too high in
 - panel inserts

Frequency

MSC.Patran 2001 r2a.18-Sep-03 17:55:06
Deform: modal, Mode 1:Freq.=35.366, Eigenvectors, Translational, (NON-LAYERED)

MSC.Patran 2001 r2a.18-Sep-03 17:55:06
Deform: modal, Mode 1:Freq.=35.366, Eigenvectors, Translational, (NON-LAYERED)

35.4 Hz



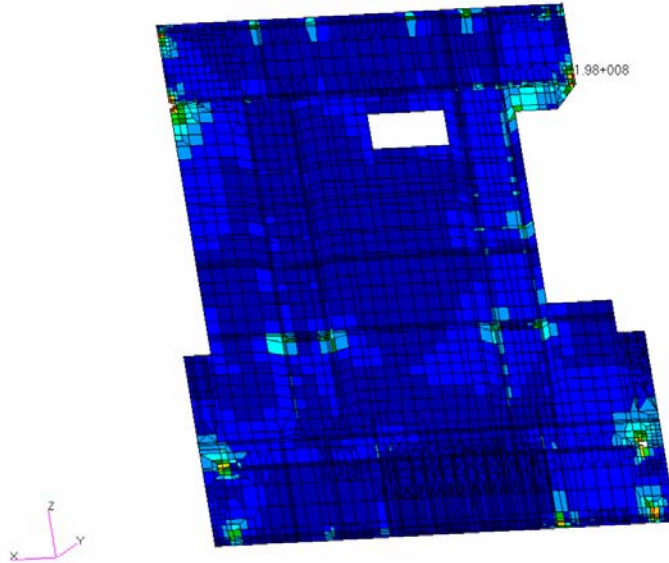
AMS 02 –Thermal Control System Design



SKINS

MSC.Patran 2000 r2 19-Sep-03 15:35:51

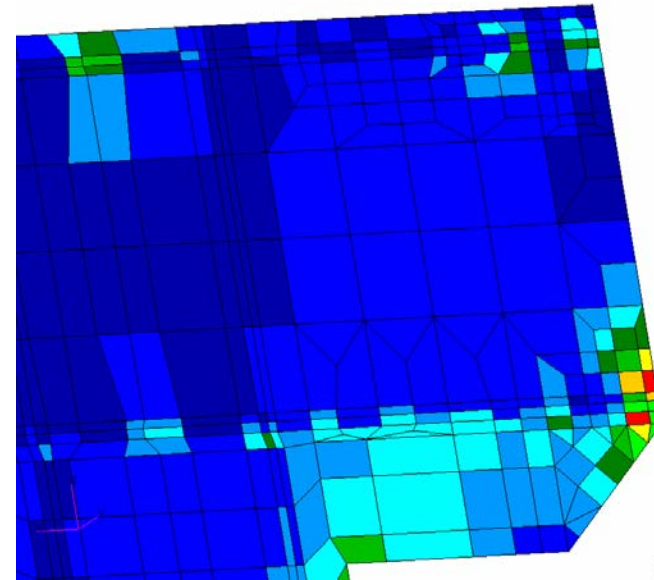
Fringe: SC1004LN1004.A1:Static Subcase, Stress Tensor, -von Mises, Layer 4



default_Fringe :
Max 1.98+008 @Elm 7573439 ||
Min 2.59-006 @Elm 98852.1

MSC.Patran 2000 r2 19-Sep-03 15:35:51

Fringe: SC1004LN1004.A1:Static Subcase, Stress Tensor, -von Mises, Layer 4

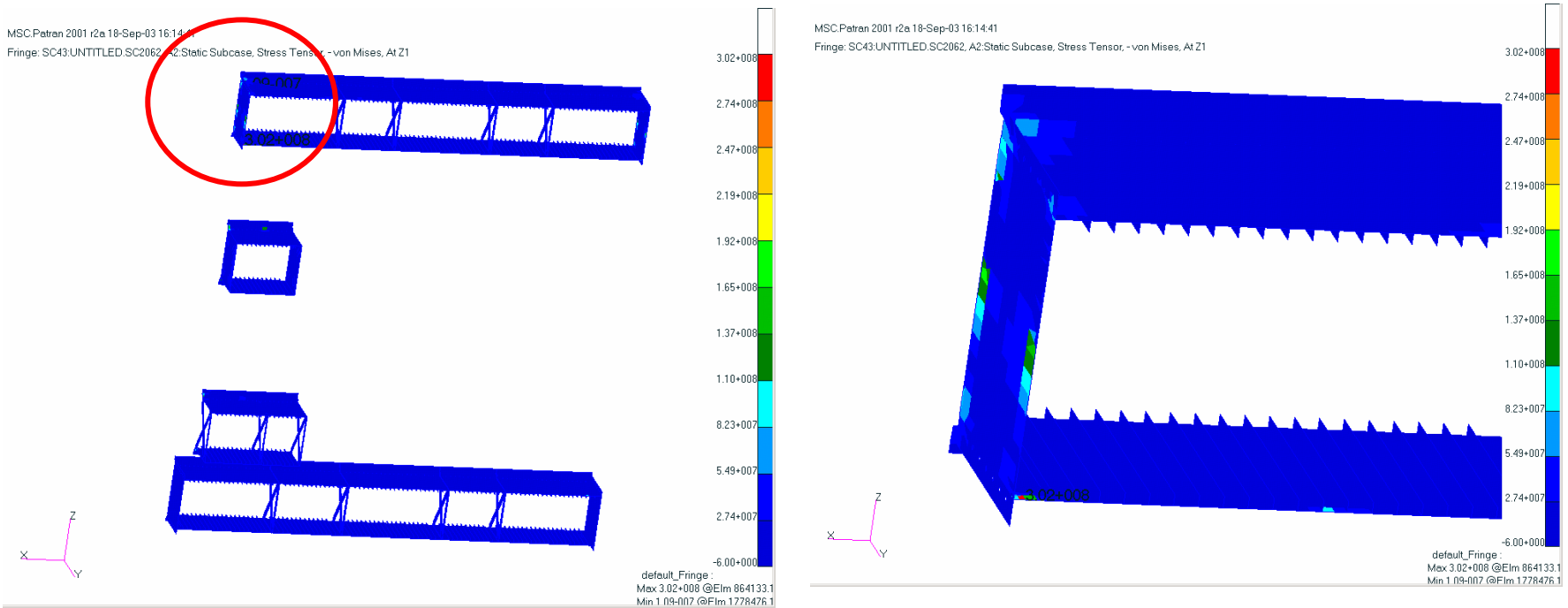


default_Fringe :
Max 1.98+008 @Elm 7573439 ||
Min 2.59-006 @Elm 98852.1

SKINS	
MPa	MoS
294	-0.24

Worst LC over 128

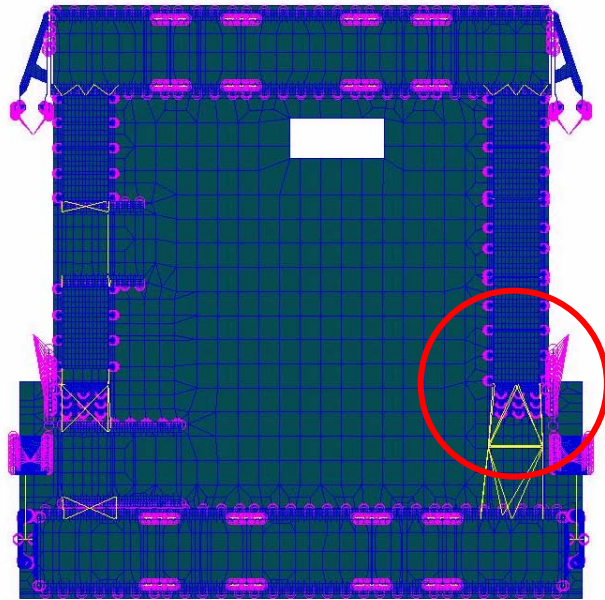
CRATES



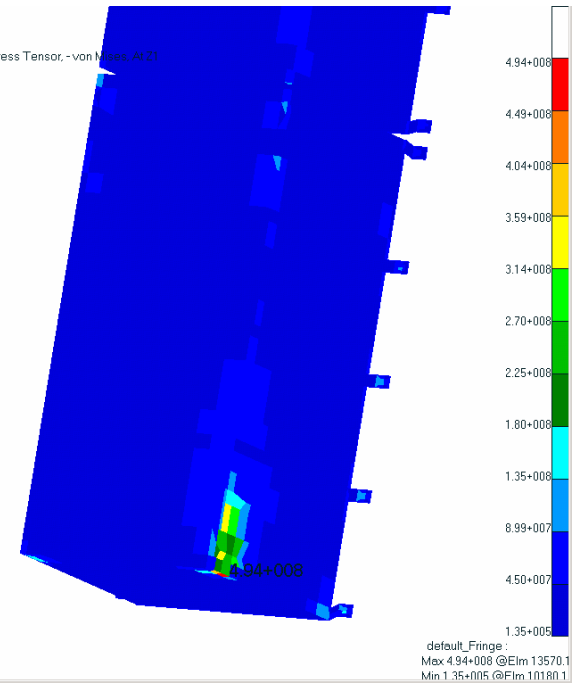
Worst LC over 128

CRATE	
MPa	MoS
302	-0.26

XPD



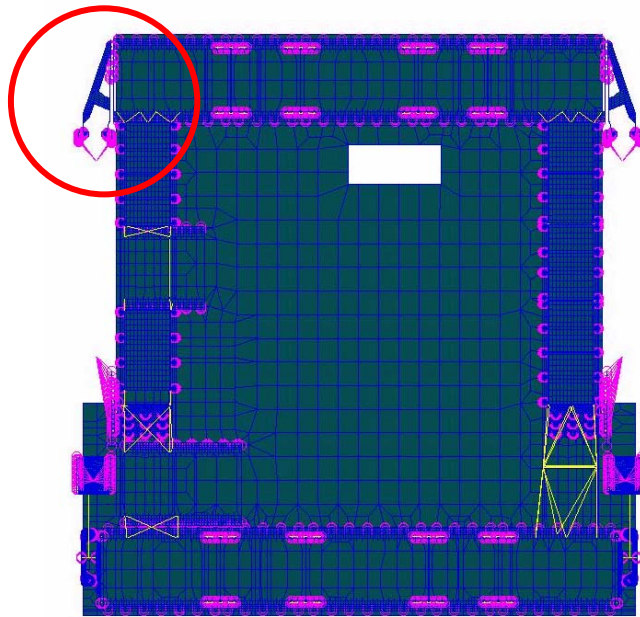
MSC.Patran 2001 r2a 10-Sep-03 16:19:52
Fringe: SC35:UNTITLED.SC2054, A2:Static Subcase, Stress Tensor, -von Mises, AIZ1



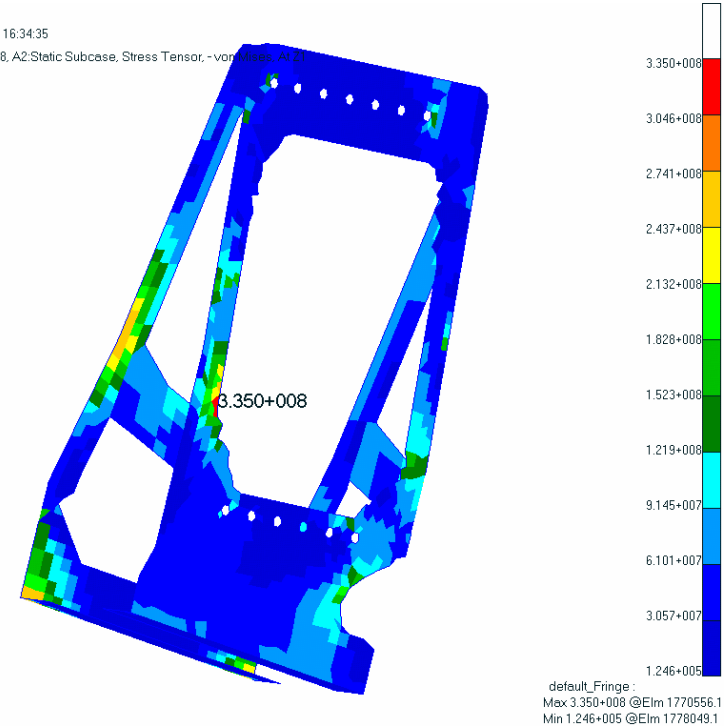
XPD	
MPa	MoS
494	-0.55

Worst LC over 128

TOP BRACKET



MSC.Patran 2001 r2a 18-Sep-03 16:34:35
Fringe: SC39.UNTITLED.SC2058, A2:Static Subcase, Stress Tensor, -von Mises, A1 Z1

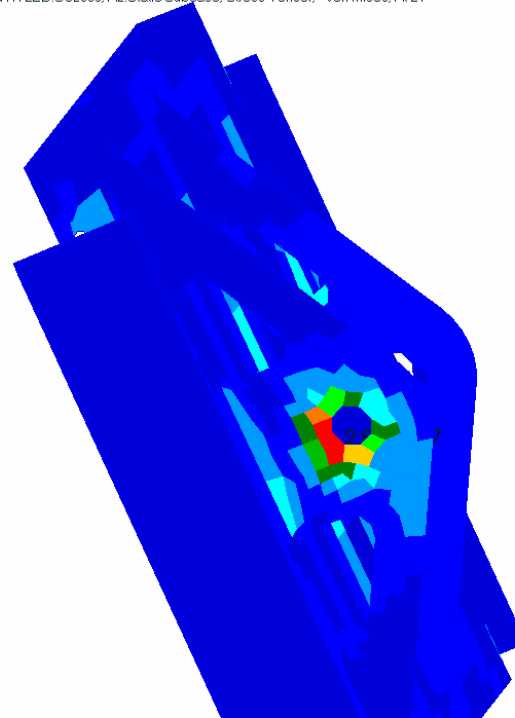
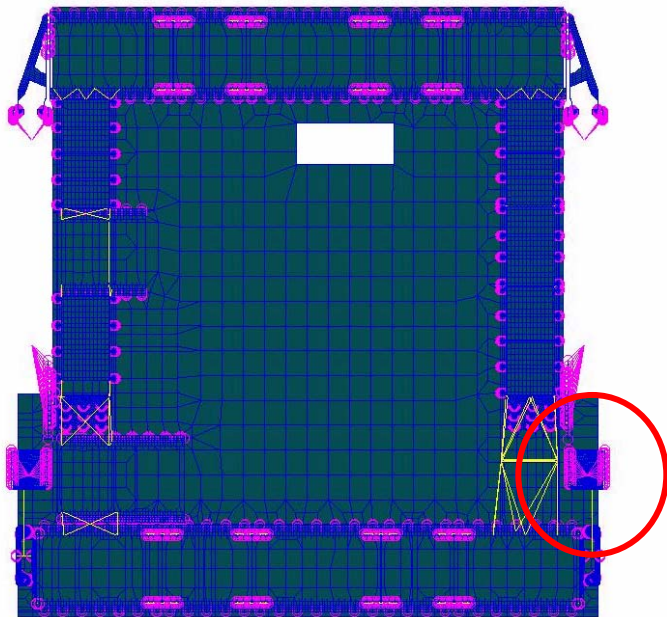


TOP BRACKET	
MPa	MoS
335	-0.33

Worst LC over 128

LOWER BRACKET

MSC.Patren 2001 r2a 18-Sep-03 16:47:25
Fringe: SC17:UNTITLED.SC2036, A2:Static Subcase, Stress Tensor, - von Mises, At Z1

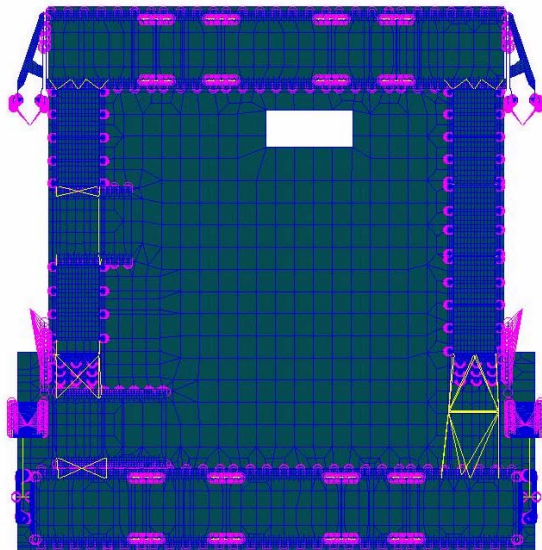


default_Fringe :
Max 2.680+007 @Elm 1780191.1
Min 1.603+002 @Elm 506521.1

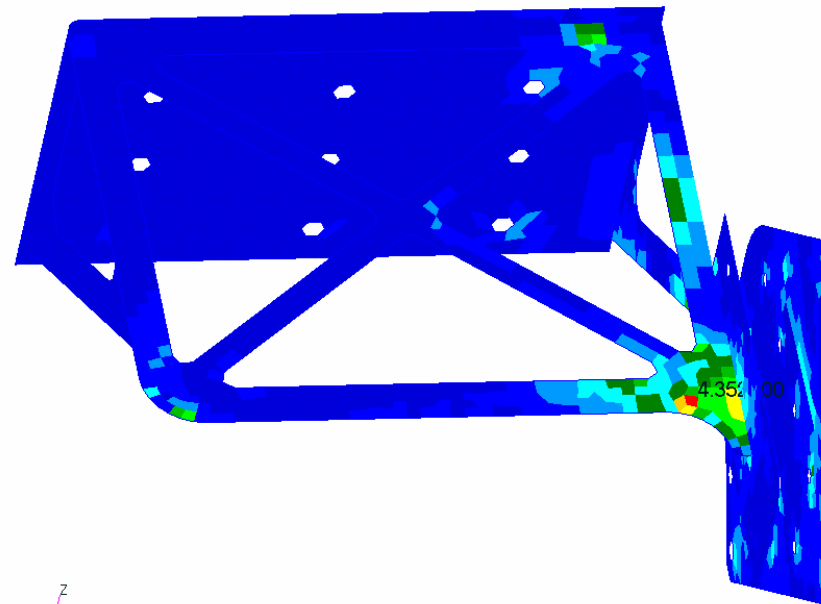
LOWER BRACKET		
Mpa	N	MoS
26.8	-3270	7.36

Worst LC over 128

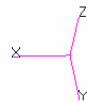
MID BRACKET



MSC.Patran 2001 r2a 18-Sep-03 16:37:02
Fringe: SC34:UNTITLED.SC2053, A2:Static Subcase, Stress Tensor, - von Mises, At Z1



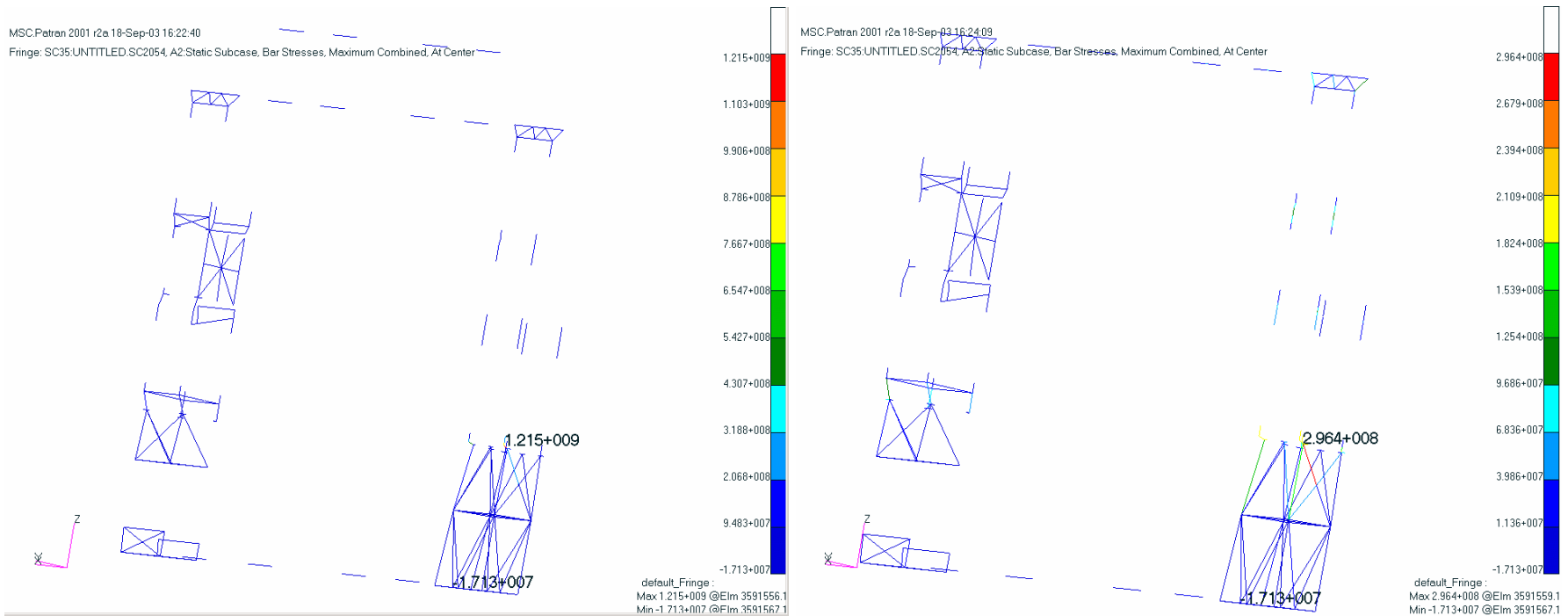
default_Fringe :
Max 4.352+008 @Elm 3588970.1
Min 2.656+005 @Elm 3586964.1



MID BRACKET	
MPa	MoS
435	-0.49

Worst LC over 128

INTERCRATE LINKS



intercrate LINKS	
MPa	MoS
1214	-0.81

Worst LC over 128

Lesson learned: framed RAM radiator

- Mass reduction is low due to the small relative mass of the mid brackets compared to the whole system
- Connecting the XPD near the USS
 - bracket compliance is reduced
 - The bracket design could be made more compliant BUT this is critical due to lower envelope available
 - high loads are transferred to radiator
- Interface stiffness changes, new criticalities during next CLA cycle could arise.
- It is mandatory to update boundary conditions with CLA, because fixation point of USS used by LMSO until now is no longer representative

CONCLUSIONS

- The framed structure is abandoned for RAM radiator.
- It is better to go back to the Gemini layout, to transfer in a more effective way the imposed displacements/rotations