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1. PROJECT CODE SA-AMS		2. JPIC CODE AMS		TASK PERFORMANCE SHEET NASA - LYNDON B. JOHNSON SPACE CENTER				
TYPE	3. A CONFIGURATION CHANGE <input checked="" type="checkbox"/>		4. TPS NO. <u>2A0720175</u>		5. PAGE 1 OF 2			
	PERMANENT <input checked="" type="checkbox"/> TEMPORARY <input type="checkbox"/>		6. MOD SHEET(S) NUMBER(S)		7. ORG. EA1		8. SYSTEM AMS	
	B NONCONFIGURATION CHANGE <input type="checkbox"/>						9. NEED DATE 8/15/2007	
10. PART NAME Lower Payload / USS-02 Ass'y			11. PART NO./DRAWING NO. SEG39135726-301		12. SERIAL/LOT NO. N/A		13. TIME/CYCLE/SHELF LIFE <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	
14. APPLICABLE DOCUMENTS N/A			15. CONTRACT NO./JOB NO. NNJ05HI05C		16. HAZ. TEST <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		17. ENG. EVAL. <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	
18. SHORT TITLE OF TPS STA Tracker Radiators, TRD STA Removal from Upper USS-02							19. ADP UPDATE <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	
20. OPER SEQ. NO.		21. OPERATIONS (Print, Type, or Write Legibly)  <u>7-30-07</u>				VERIFICATION		
						22. TECH	23. QA/DV	
1.		Open this TPS.						
2.		<p>The Jacobs Project Engineer on site has the option to reorder steps in order to facilitate the logistics of moving around this large hardware..</p> <p>Remove the STA Tracker Radiators per AMS-02 Task Sheet</p> <p>(ATS) <u>SDU 080307-1</u> Procedure start date <u>8.17.07</u></p> <p>ESCG Designated Verifier (DV) <u>John Heilig</u></p> <p>Note: Contact STA Radiator Engineering as required.</p> <p>Note: ESCG Designated Verifiers (DV) shall witness and verify all torque applications, confirm the Running (or Run-in) and Final torques, and proper documentation of these torques relative to this procedure and any other sub-process relative to this task. Designated Verifier (DV) shall coordinate with ESCG quality personnel for any additional verification of steps that would normally require a Mandatory Inspection Point or (MIP). ESCG Designated Verifier shall insure compliance with NASA/JSC NT-CWI-001 work instruction.</p>						 8-17-07
3.		Indicate procedure end date for the STA Tracker Radiator, AMS-02 Task Sheet (ATS)						
		24. ORIGINATOR John Heilig 		DATE <u>7-30-07</u>	25. FINAL ACCEPTANCE STAMP AND DATE			
APPROVALS (Printed or Typed and Signed)								
26. PROJECT ENGINEER John Heilig 		DATE <u>7-30-07</u>	27. QUALITY ENGINEER Steve Caldwell 		DATE <u>7-30-07</u>			
28.			29.					
30.			31.		<p>ORIGINAL</p> <p>Return to Bldg. <u>10</u></p> <p>Rm. <u>114</u> QARC</p>			

MIP-V
7-30-07

TASK PERFORMANCE SHEET
 CONTINUATION PAGE
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4. TPS NO. 2A0720175

6. MOD NO.

20. OPER
SEQ. NO.

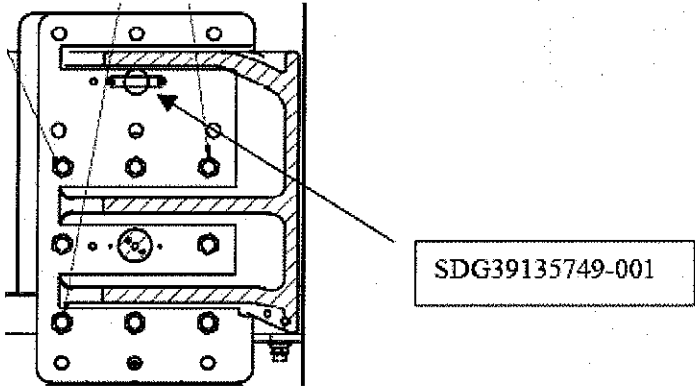
21. OPERATIONS
(Print, Type, or Write Legibly)

VERIFICATION

22. TECH

23. QA/DV

4. Remove the 2 screws, NAS1352N02-6, 2 washers, NAS1149EN232R, and bushing plate, SDG39135749-001; covering the TRD eccentric bushing holes in the Upper USS VC interface flanges, 4 places. Bag and tag the parts.



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5. Remove the TRD STA per AMS-02 Task Sheet (ATS) TRDSTA070721.
 Procedure start date 8-20-07.
 ESCG Designated Verifier (DV) John Heilig.

Note: Contact TRD STA Integration Engineering as required.

Note: ESCG Designated Verifiers (DV) shall witness and verify all torque applications, confirm the Running (or Run-in) and Final torques, and proper documentation of these torques relative to this procedure and any other sub-process relative to this task. Designated Verifier (DV) shall coordinate with ESCG quality personnel for any additional verification of steps that would normally require a Mandatory Inspection Point or (MIP). ESCG Designated Verifier shall insure compliance with NASA/JSC NT-CWI-001 work instruction.

6. Indicate procedure end date for the TRD STA Removal, AMS-02 Task Sheet (ATS) TRDSTA070721. Procedure end date 8-20-07.

7. Receive the below parts from the TRD Project Engineer to be bagged and tagged for reuse. Store these with the (qty 7) unused shims, SDG39137805-801, and the parts from Step 4.

JH
8-20-07

- 1. BOLTS, HEX HEAD .500-20UNJF-3A X 2.235L NAS1958C24 qty 24
- 2. NUT, SELF LOCKING .500-20UNJF-3B NAS1291C8M qty 24
- 3. Washers NAS1587-8C qty 48
- 4. TRD Shim SDG39137805-801 SN 1001-1008 qty 1

8. Close this TPS

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