

1. IDR # N/A	<b>Discrepancy Report/Material Review Record</b> NASA - Lyndon B. Johnson Space Center	3. Page ____ of ____
2. DR #		

**Continuation Sheet**

4. Insp. Pts.	5. Seq. No.	6. Instructions <i>(Print, type, or write legibly)</i>	7. Verification Stamps	
			Tech.	Qual.
		<p>Interim Disposition 1:</p> <p>1.0 Contact QA for MIP's.</p> <p>2.0 This discrepancy is no constraint to further acoustic testing or shipping. The minimum margin for these bolts is in the range of 0.5 to 0.6, therefore, these bolts can be left out during the acoustic test and shipment from ESTEC to CERN without affecting the fit, form, or function of the assembly.</p> <p>3.0 Close this Interim.</p> <p><i>Army for Phil Matt per email 3/16/07</i></p> <p>Phil Matt (Jacobs Sverdrup Project Engineer)</p> <p>Steve Caldwell (Jacobs Sverdrup Quality Engineer)</p> <p><i>Howard Carter</i></p> <p>Howard Carter (Jacobs Sverdrup Stress Engineer)</p>		

8. Final Acceptance Stamp and Date
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**Continuation Sheet**

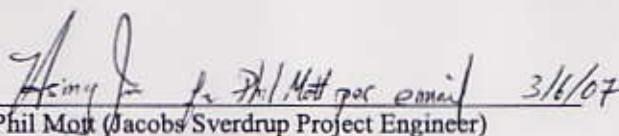
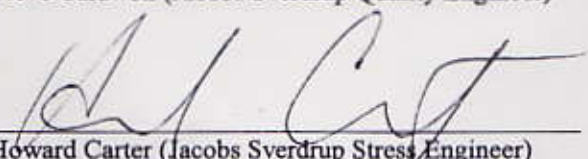
4. Insp. Pts.	5. Seq. No.	6. Instructions <i>(Print, type, or write legibly)</i>	7. Verification Stamps	
			Tech.	Qual.
		Interim Disposition 2:		
	1.0	Contact QA for MIP's.		
	2.0	Clean the Upper Interface Plate keenserts using IPA as the solvent to remove any grease/dry film lube buildup.		
	3.0	Clean the Lower Interface Plate keenserts (including the two bad keenserts) using IPA as the solvent to remove any grease/dry film lube buildup.		
	4.0	Run a tap through the two bad inserts on the Lower Interface Plates.		
	5.0	Check the two keenserts with a .500-20UNJF-3B go no-go thread gage. Record gage M# <u>57405</u> Cal. Due Date <u>7/24/07</u>		
	6.0	Close this Interim.		
		<i>Phil Mott</i> 3/08/07 Phil Mott (Jacobs Sverdrup Project Engineer)		
		<i>Steve Caldwell</i> 3-8-07 Steve Caldwell (Jacobs Sverdrup Quality Engineer)		

3.18.07

8. Final Acceptance Stamp and Date

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**Continuation Sheet**

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	1.0	Contact QA for MIP's.		
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	3.0	Close this Interim.		
		 Phil Mott (Jacobs Sverdrup Project Engineer)		
		Steve Caldwell (Jacobs Sverdrup Quality Engineer)		
		 Howard Carter (Jacobs Sverdrup Stress Engineer)		

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